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CONSTRUCTION CONTRACT

FOR

ANACONDA ALUMINUM COMPANY'S

POTLINE NO. 3

THIS CONTRACT, dated April 7, 1964 by and between ANACONDA ALUMINUM COMPANY, a Montana corporation with a place of business at 1430 South Thirteenth Street, Louisville 1, Kentucky (hereinafter called "Owner"), and THE RALPH M. PARSONS COMPANY, a Nevada corporation with a place of business at 617 West Seventh Street, Los Angeles 17, California (hereinafter called "Contractor"),

WITNESSETH:

WHEREAS, Owner, Contractor and PARSONS-JURDEN CORPORATION, a New York corporation (hereinafter called the
"Engineer"), have heretofore entered into an Agreement dated
May 4, 1961 and designated "Service Agreement" providing for
the performance by Engineer for Owner of certain engineering
services therein described upon the terms and provisions therein
set forth (hereinafter called the "Service Agreement"); and

WHEREAS, pursuant to the Service Agreement Owner has issued to Engineer a work order dated July 10, 1961 and designated "Engineering Work Order No. 21" together with addenda Nos. 1 and 2 (hereinafter called the "Work Order") calling for the performance by Engineer of certain engineering services as therein described pertaining to a project (therein and herein sometimes called "Potline No. 3") consisting of the construction

of a potline and related facilities having a capacity of approximately 35,000 tons of aluminum per annum as a part of Owner's existing alumina reduction plant at Columbia Falls, Montana; and

WHEREAS, Owner now desires that Contractor perform, under and pursuant to the provisions of the Contract (as defined in paragraph 10 hereof), the construction and installation of Potline No. 3;

NOW, THEREFORE, Owner and Contractor, each in consideration of the undertakings, promises and agreements on the part of the other herein contained, hereby mutually agree as follows:

- 1. General Description of the Work. The construction and installation of Potline No. 3 hereunder includes the installation of 120 new alumina reduction pots, each consisting of an anode and cathode and related bus bar assembly, all similar to the pots and bus bars in Owner's existing alumina reduction plant; the construction of Potroom Buildings Nos. 5 and 6, the Crane Transfer Bay Extension and the Rectifier Substation Building, being the major additional buildings to be added to said plant to house, service and operate said 120 new reduction pots; and the construction and installation of additional facilities consisting generally of the following:
 - (a) Alumina Storage Silos & Distribution Facilities
 - (b) Pot Rebuild Shed between Potroom Buildings Nos.
 5 and 6.

- (c) Electrical Installation consisting of Transformer Substations, Power and Lighting Distribution, Instrumentation & Control
- (d) Lunch Rooms and Lavatories
- (e) Heavy Equipment Storage Building
- (f) Trackage
- (g) Water Supply Distribution
- (h) Metal Casting Building Alterations
- (i) Sewage Lines
- (j) Fume Removal System & Scrubber Towers
- (k) Waste Treatment Plant Extension
- (1) General Plant Cut & Fill
- (m) Plant Fence
- (n) Paving, Walks & Retaining Walls
- (o) Yard Lighting
- (p) Communication System
- (q) Storm Drains
- (r) Miscellaneous alteration work as required together, in each case, with all appropriate accessories and equipment.

The cathode portion of the 120 new reduction pots shall be assembled and partially lined by Owner prior to delivery to Contractor for installation hereunder. The installation of the pots, the completion of the lining in place and all other matters pertaining to the installation and completion of the pots shall be performed by the Contractor subject to the